

PREFABRICATION



Metfab's pre-fabrication department is where each project starts to take shape - literally. This is where all parts are cut to size, punched, rolled and formed. Our experienced fabricators can work to close tolerances to produce quality products to your exact specifications.

With our precision CNC punch, Waterjet and Laser cutters, we can provide accurate parts to within .005", depending on the material, cut to any shape. And our Amada precision CNC press brakes ensure the accuracy of formed parts as well.

Here's a list of some of our prefabrication equipment:

SHEAR - Amada - 1/2" thick x 10' long capacity

PUNCHES - W.A. Whitney - 652-50 Duplicator with programmable back gauge
1/2" plate - 2-1/16" dia max.
1/4" plate - 5" dia max.

Amada Coma - combination CNC turret punch/plasma
up to 1/2" thick - 60" x 144"

PRESS BRAKES - Chicago - 16' x 300 Ton

Amada HFB - 14' x 138 Ton CNC precision

Amada HFE - 14' x 187 Ton CNC precision

SAW - HE&M Vertical: VT100HLA-60-CTS

Metfab stocks most of the common sizes of sheet metal in steel, stainless steel and aluminum. We also keep an extensive inventory of structural materials such as tubing, angles, channels and bars. Any materials that we do not stock can be ordered and usually delivered to our shop within a couple of days.